*model no:*

# HD-C31210Y
# HD-C33F30Y
# HD-C33570Y

# *SPRING ARBOR SERIES*

PORTABLE & SURFACE MOUNT BENCH
RECEPTACLE
PLANTER
SLAT
LINERS

*maintenance:*

Regular inspection and maintenance of all parts, and fasteners is necessary. Tighten all bolts and nuts. Inspect Tops, Seats, Legs, Braces and Fasteners periodically for wear or vandalism. Replace broken or worn parts immediately or take equipment out of service until repairs are made.

KEEP THIS ASSEMBLY/SPECIFICATION SHEET FOR FUTURE REFERENCE.

## *assembly procedures:*

**IMPORTANT: Assemblers should be reasonably skilled in the assembly of commercial grade/heavy duty fabricated steel equipment.**

To ensure proper assembly, it is suggested that you take adequate time to locate and identify each part. To prevent scratching of the finished pieces, we recommend this unit to be assembled on a clean, flat, solid, surface with a drop cloth, allowing plenty of working room. **Also please read the instructions and study the sketches very carefully.** A little extra time spent before assembly will be well worth it in performing a complete, proper assembly. Please note that all parts have been precut and pre–drilled.

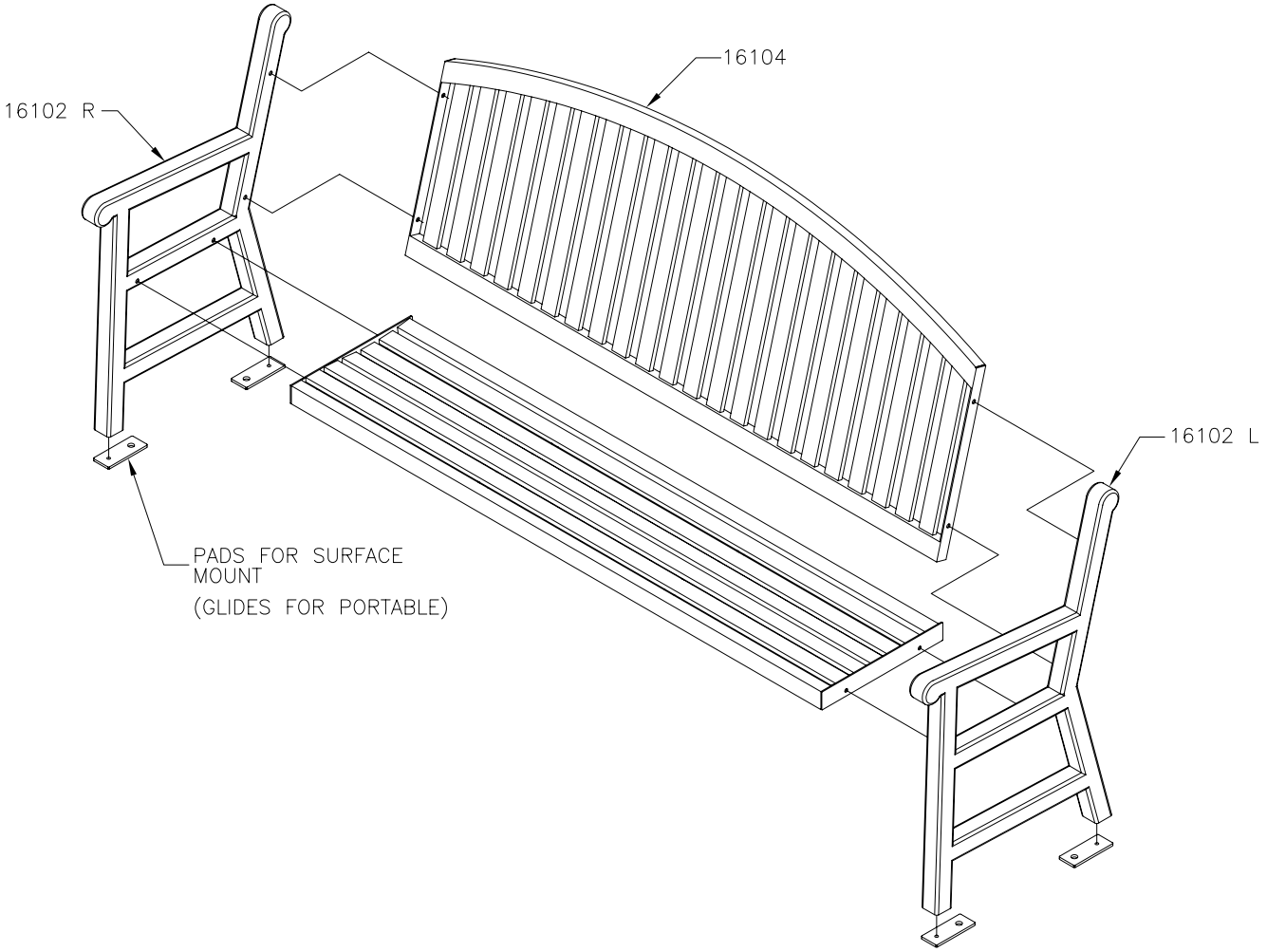
During the assembly process leave all bolts and nuts "finger tight", until the entire unit is completely assembled. This allows room for movement to level or adjust all seats, tops, benches, framework and braces if necessary. **After final adjustment and leveling, permanently tighten all nuts, bolts and fasteners.**

STEP 1
Attach seat (16104) to leg (16102) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole.

STEP 2
Attach back (16104) to leg (16102) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole.

STEP 3
Repeat STEPS 1 and 2 to complete installation for opposite side.

STEP 4
Level the seat and back, tighten with proper tools.




## *installation:*

**WARNING:** The proper installation of products may depend upon many factors unique to the site, location, or use of a particular product. Consult with your contractor or other professional to determine your specific installation reqirements.

# *assembly procedures con't:*

STEP 1
Attach panel w/ lid support tabs (16101) to legs (16101 R/L) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. Attach panel (plain) and panel w/ cable attachment to the same legs mentioned previously (16101 R/L) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. Hand tighten only.

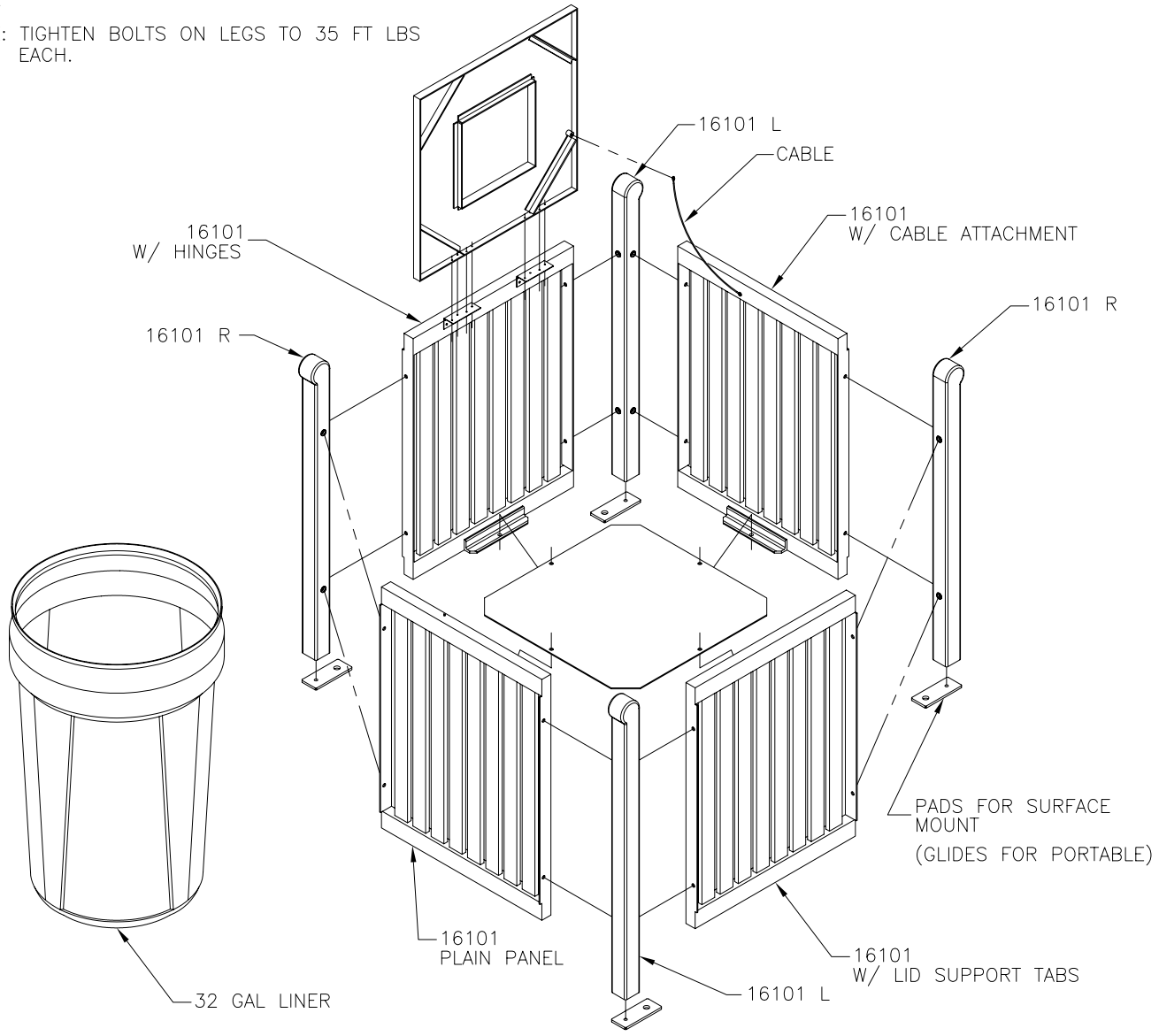
STEP 2
Bolt the two remaining legs (16101 R/L) to the plain and cable attachment panels using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. Insert trash receptacle floor into assembled frame and bolt to the three panels using one (M6 x 25 Hex Bolt) and one (Flat Washer), and (Split Washer) and one (M6 Hex Nut) per each bolt. Hand tighten only.

STEP 3
Attach panel w/ hinges (16101) to legs (16101 R/L) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. NOTE: Be sure to place floor support on panel under floor prior to bolting. Bolt floor to panel using one (M6 x 25 Hex Bolt) and one (Flat Washer), and (Split Washer) and one (M6 Hex Nut) per each bolt. Hand tighten only.

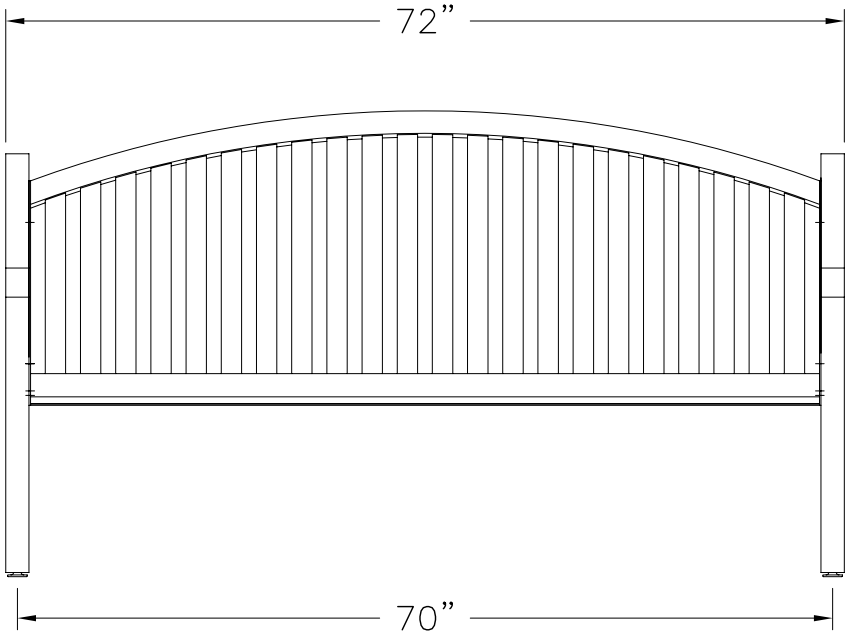
STEP 4
Attach Lid to panel w/ hinges (16101) using six (M4 x 12 Flat Head Phillips Screws). Attach one end of cable to panel and the other end to lid using one (M8 x 30 Hex Bolt) each end. Tighten with proper tool.

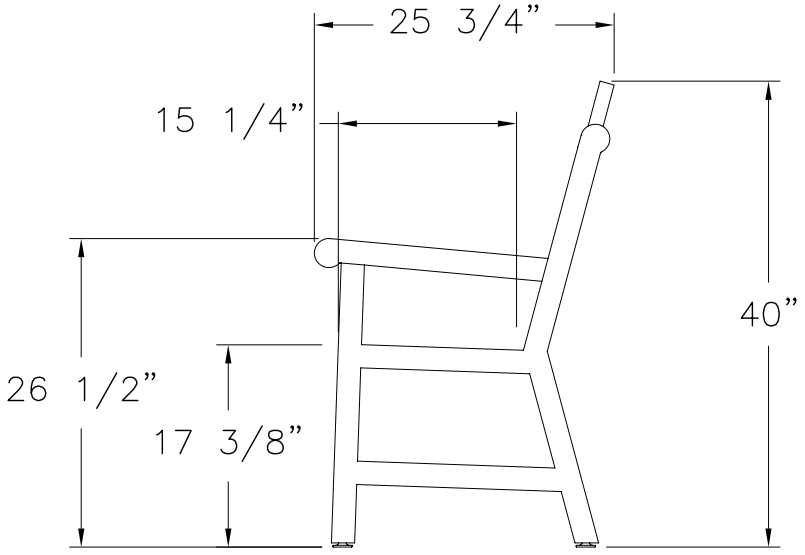
STEP 5
Level all parts. Note: Tighten legs to panels first. (SEE NOTE BELOW) Lower lid to closed position and square–up lid with the panels. While one person is holding lid in position, a second person tightens floor to panels using proper tools.

NOTE: TIGHTEN BOLTS ON LEGS TO 35 FT LBS EACH.



## *product dimensions:*



# *assembly procedures con't:*

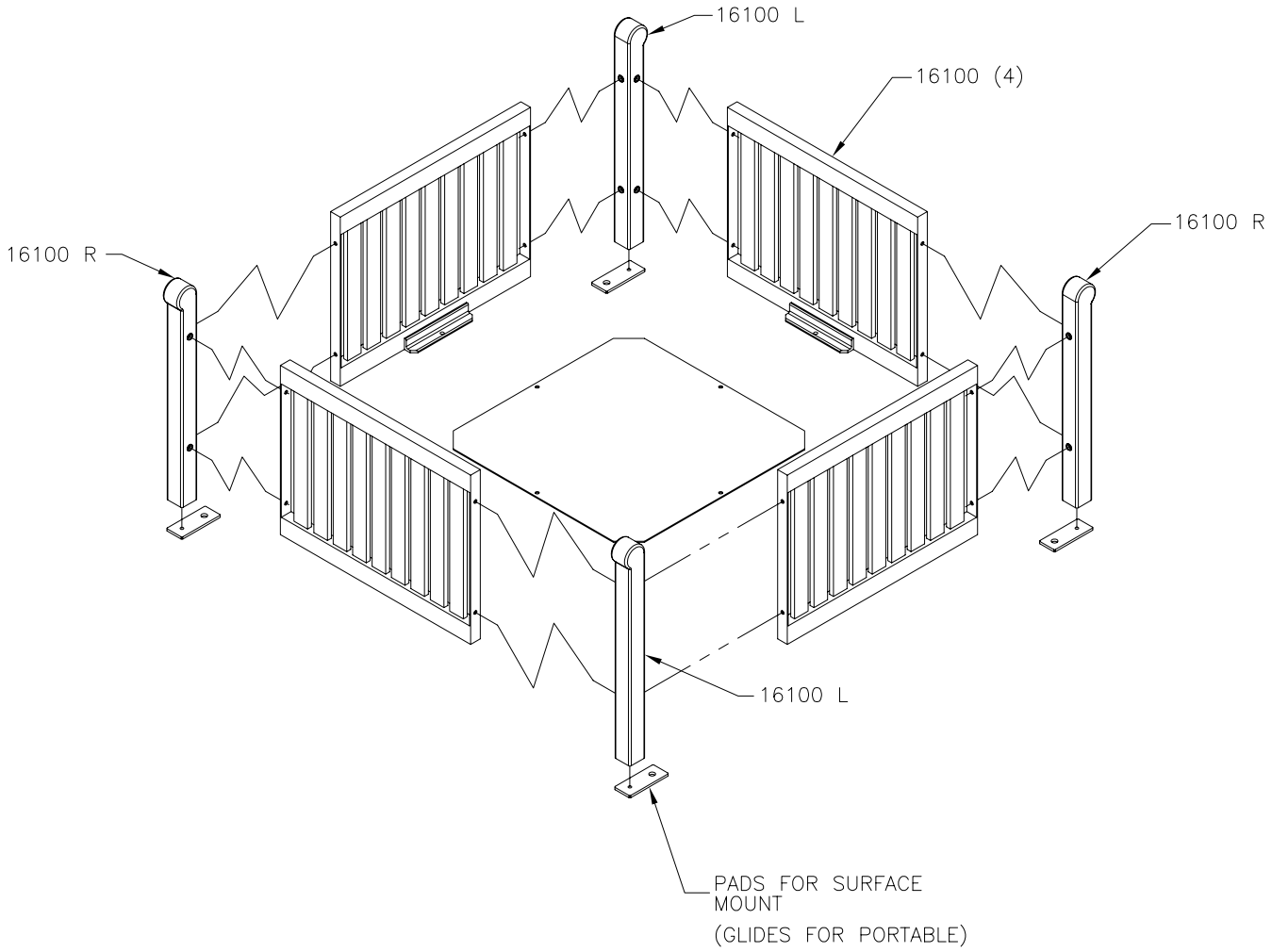
STEP 1
Attach first panel (16100) to legs (16100 R/L) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. Attach second and third panels to the same legs mentioned previously (16100 R/L) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. Hand tighten only.

STEP 2
Bolt the two remaining legs (16100 R/L) to the second and third panels using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. Insert planter floor into assembled frame and bolt to the three panels using one (M6 x 25 Hex Bolt) and one (Flat Washer), and (Split Washer) and one (M6 Hex Nut) per each bolt. Hand tighten only.

STEP 3
Attach fourth panel (16100) to legs (16100 R/L) using one (M8 x 30 Hex Bolt) and one (Split Washer) per each bolt hole. NOTE: Be sure to place floor support on panel under floor prior to bolting. Bolt floor to panel using one (M6 x 25 Hex Bolt) and one (Flat Washer), and (Split Washer) and one (M6 Hex Nut) per each bolt. Hand tighten only.

STEP 4
Level all parts. Tighten legs to panels first. (SEE NOTE BELOW) Tighten floor to panels using proper tools.

NOTE: TIGHTEN BOLTS TO 35 FT LBS EACH.



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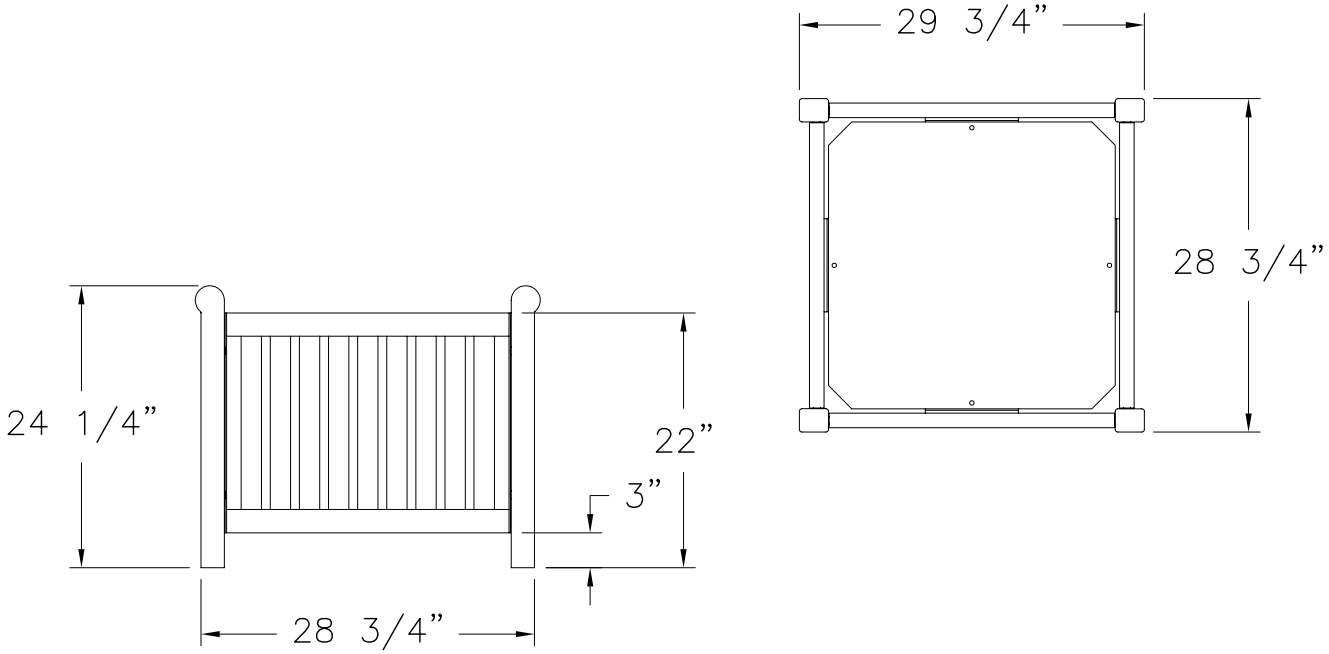
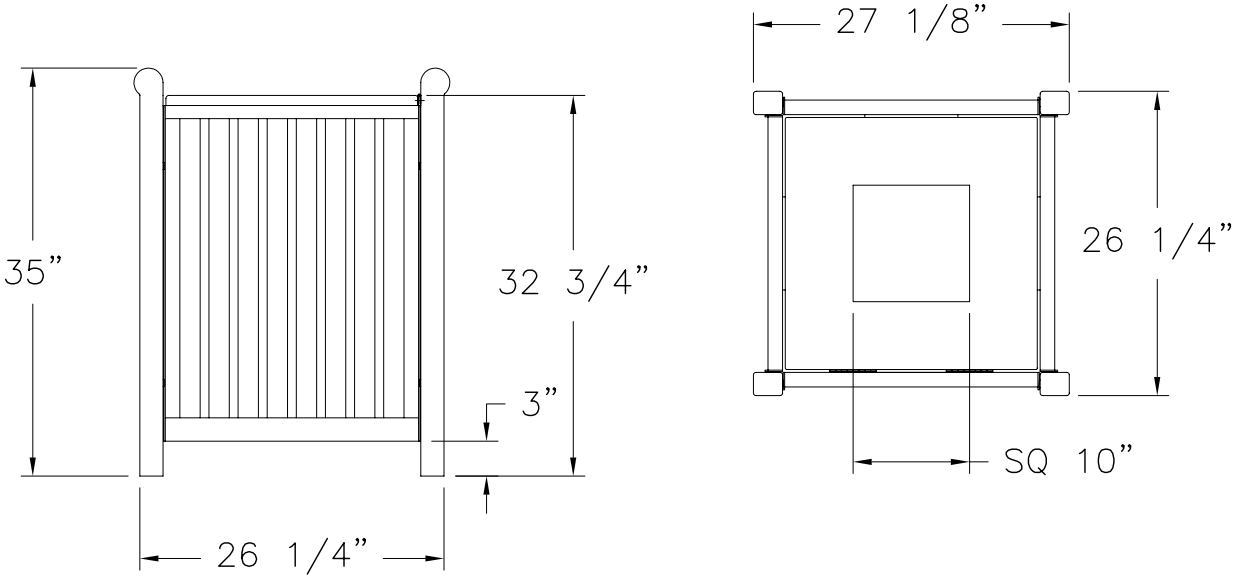



Each Planter comes equipped with a 3/16” thick fiberglass reinforced polyester resin liner. Standard color: black.




Each Receptacle comes equipped with a 1/16” thick polyethylene liner. Standard color: black.